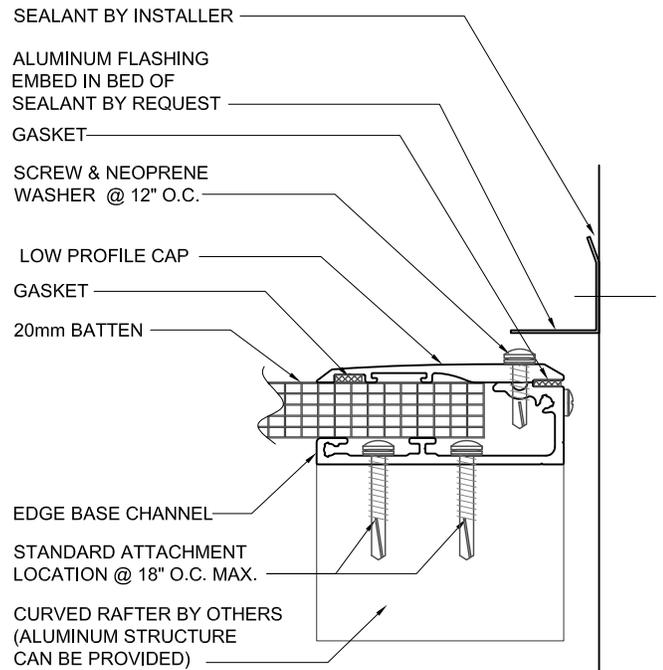
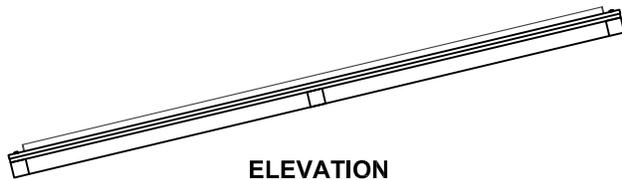


**PLAN**

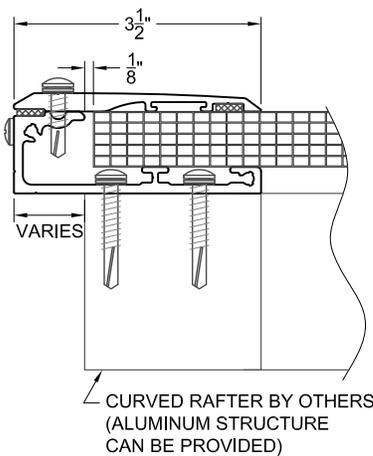


**SECTION 'A'**

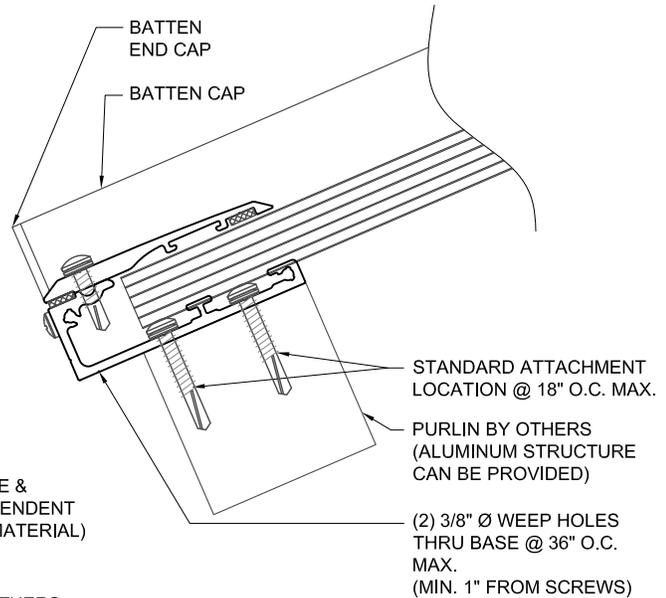
NOTE CORNER CONDITION:  
BASE & CAPS MITER CUT



**ELEVATION**



**SECTION 'C'**



**SECTION 'B'**

STANDARD ATTACHMENTS:  
ALUMINUM:  
#12 x 1" TEK SCREW W/ #3 TIP & NEOPRENE WASHER  
  
STEEL:  
#12 x 2" TEK SCREW W/ #5 TIP & NEOPRENE WASHER  
  
WOOD:  
1/4" x 2" LAG SCREW W/ NEOPRENE WASHER

NOTE:  
ATTACHMENT METHODS & SPACING BASED ON STANDARD  
90 MPH WIND LOAD CONDITIONS. CONTACT DUO-GARD TO  
DISCUSS ALTERNATE LOAD CONDITIONS.



THIS DRAWING IS PROPRIETARY AND FOR THE SOLE USE OF OUR CUSTOMER AND MAY NOT BE COPIED OR REPRODUCED WITHOUT PRIOR WRITTEN CONSENT FROM DUO-GARD INDUSTRIES, INC. LEAD TIME BEGINS UPON RECEIPT OF SIGNED SHOP DRAWINGS

DESCRIPTION						
SERIES 2500 BATTEN						
SYSTEM 2520-6W						
DWN BY	DRW'G DATE	SCALE	PAGE	OF	DRWNG #	
JL	11/10/16	NTS	1	1	2520(EX)-6W G-20-BT SLOPED	