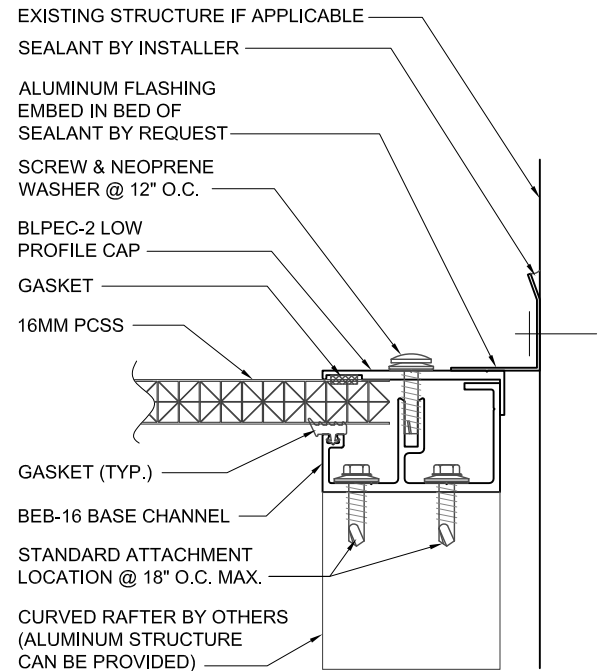
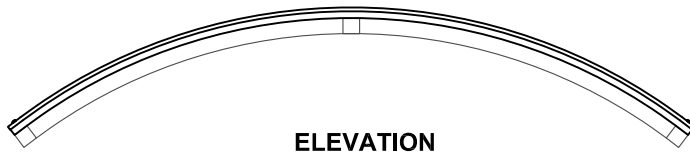


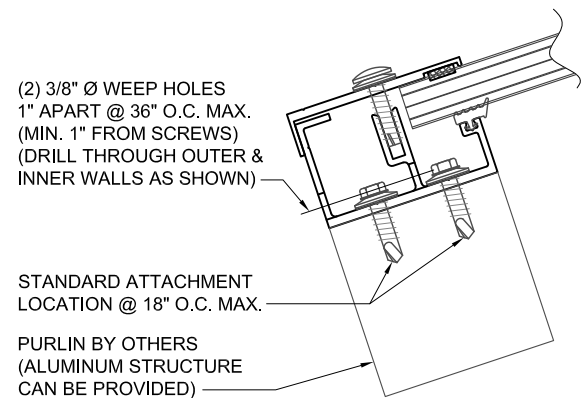
NOTE CORNER CONDITION:  
CAP(S) MITER CUT  
BASE CHANNEL SQUARE CUT



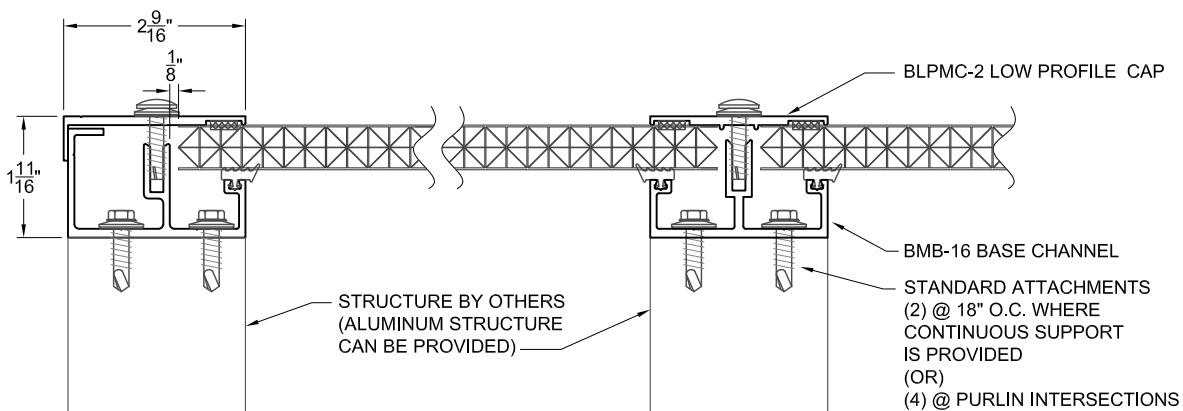
**SECTION 'A'**

STANDARD ATTACHMENTS:  
ALUMINUM:  
#12 x 1" TEK SCREW W/ #3 TIP & NEOPRENE WASHER  
  
STEEL:  
#12 x 2" TEK SCREW W/ #5 TIP & NEOPRENE WASHER  
  
WOOD:  
1/4" x 2" LAG SCREW W/ NEOPRENE WASHER

NOTE:  
ATTACHMENT METHODS & SPACING BASED ON  
STANDARD 90 MPH WIND LOAD CONDITIONS.  
CONTACT DUO-GARD TO DISCUSS ALTERNATE  
LOAD CONDITIONS.



**SECTION 'B'**



**SECTION 'C'**



Duo-Gard Industries, Inc.  
Tel (734) 207-9700 Fax (734) 207-7995  
www.duo-gard.com

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LEAD TIME BEGINS UPON RECEIPT OF SIGNED SHOP DRAWINGS

DESCRIPTION

SERIES 3100 BPC

SYSTEM 3116-XW

| DWN BY | DRW'G DATE | SCALE | PAGE | OF | DRWNG #                 |
|--------|------------|-------|------|----|-------------------------|
| JL     | 11/10/16   | NTS   | 1    | 1  | 3116-XW AS-16-XW CURVED |